

# BOXWOOD ESTATE WINERY TOPIARY 2017

Middleburg Virginia AVA

#### **BLEND**

Alc/vol: 13%

Cabernet Franc: 54%
Merlot: 32%
Petit Verdot: 14%

100% estate grown fruit

# **2017 HARVEST AT BOXWOOD**

2017 was another good year for growing wine grapes. The harvest of the fruit destined for this wine began with the Petit Verdot on September 29<sup>th</sup>. Then the Merlot and the Cabernet Franc were picked from October 1<sup>st</sup> through October 7<sup>th</sup>. The weather during final ripening and harvest time remained mostly warm and sunny, providing optimal ripeness and acid balance and brought about concentrated and complex fruit flavors.

## **WINEMAKING**

- Hand harvested, triple sorted, destemmed, gravity fed into open-top stainless steel fermenters
- 15% bleed, whole berry fermentation separated by varietal
- Homogenizing Pump overs, 100% manual punch down, with 22-25 day macerations
- Pumped into barrel, free run separated from press wine, malolactic fermentation in barrel
- Aging in French oak barrels for 15 months

## **TASTING NOTES**

Dark cherry folds into strong notes of cedar and white pepper on the nose. The finish has great length, lingering with spice and dark fruits. Full bodied.

#### 910 cases produced

Consultants: Stéphane Derenoncourt (winemaking)

Lucie Morton (viticulture)

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