

MASCARIN FAMILY WINES

## 2024 SAUVIGNON BLANC - DRY CREEK VALLEY -



*Composition:* 100% Sauvignon Blanc

Harvest Dates: August 23rd,2024 Brix: 21.8

## Winemaking:

2024 Sauvignon Blanc is a vibrant, terroir-driven wine crafted from sustainably farmed estate fruit. Fermentation and aging were thoughtfully balanced across 30% concrete egg, 60% stainless steel, and 10% French oak barrels for 7 months, with the wine resting sur lie its entire élevage. This unique blend of vessels preserves freshness and aromatics, adds subtle texture, and brings complexity to every glass.

> Bottled: March 26, 2023 Alcohol: 13.6% Production: 337 cases (750ml/12btl)